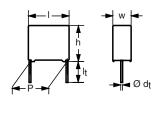
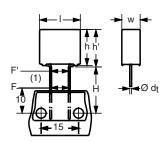


Interference Suppression Film Capacitors MKP Radial Potted Type





Dimensions in mm

Note

 $^{(1)}$ |F - F'| < 0.3 mm F = 7.5 + 0.6/- 0.1 mm

APPLICATIONS

For standard across the line X1 applications. See also Application Note: www.vishay.com/docs/28153/anaccaps.pdf

REFERENCE STANDARDS

"IEC 60384-14 ed-3 and EN 60384-14" "IEC 60065, pass. flamm. class B" UL1414; UL1283; CSA-C22.2 No. 8

MARKING

C-value; tolerance; rated voltage; sub-class; manufacturer's type designation; code for dielectric material; manufacturer location; manufacturer's logo; year, week and safety approvals.

DIELECTRIC

Polypropylene film

ELECTRODES

Metallized film

CONSTRUCTION

Mono construction

RATED VOLTAGE

AC 440 V; 50 to 60 Hz

FEATURES

15 to 27.5 mm lead pitch and 15 mm bent back to 7.5 mm. Supplied loose in box, taped on ammopack or reel



RoHS-compliant product



PERMISSIBLE DC VOLTAGE

DC 1000 V

ENCAPSULATION

Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0

CLIMATIC TESTING CLASS ACC. TO IEC 60068-1

55/105/56/B

CAPACITANCE RANGE (E12 SERIES)

E12 series 0.01 to 1 μF Preferred values acc. to E6

CAPACITANCE TOLERANCE

 \pm 20 %; \pm 10 %; \pm 5 %

LEADS

Tinned wire

MAXIMUM APPLICATION TEMPERATURE

105 °C

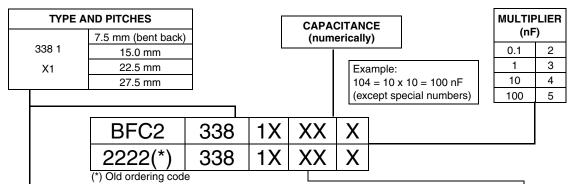
DETAIL SPECIFICATION

For more detailed data and test requirements contact: RFI@vishay.com

Interference Suppression Film Capacitors MKP Radial Potted Type



COMPOSITION OF CATALOG NUMBER



TYPE	PACKAGING	LEAD CONFIGURATION	C-TOL	PREFERRED TYPES	
		Lead length 3.5 ± 0.3 mm		BFC2 338 10	
338 1	Loose in box	Lead length 5.0 ± 1.0 mm		BFC2 338 12	
		Lead length 25.0 ± 2.0 mm	± 20 %	BFC2 338 14	
X1	Taped on reel (1)	Bent back to 7.5 mm; H = 16.0 mm; P_0 = 15.0 mm; reel diameter = 500 mm		BFC2 338 16	
		ALTERNATIVE TAPED VERSIONS		ON REQUEST	
338 1 X1 X1	Taped on reel (1)	$H = 18.5$ mm; for $P_0 = 12.7$ mm; reel diameter = 500 mm	± 20 %	BFC2 338 17	
	_ L	ALTERNATIVE C-TOL.		ON REQUEST	
		Load longth 2.5 + 0.2 mm	± 10 %		
		Lead length 3.5 ± 0.3 mm	± 5 %		
	Loose in box	Lead length 5.0 ± 1.0 mm	± 10 %		
	Loose III box	Lead longin 5.5 1 1.5 mm	± 5 %		
338 1		Lead length 25.0 ± 2.0 mm	± 10 %	See tables for detail	
X1		Loud longin 20.0 ± 2.0 mm	± 5 %	oce lables for detail	
		Bent back to 7.5 mm;	± 10 %		
	Taped on reel (1)	$H = 16.0 \text{ mm}$; $P_0 = 15.0 \text{ mm}$; reel diameter = 500 mm	± 5 %		
	Tapod off foot ()	$H = 18.5 \text{ mm}$; $P_0 = 12.7 \text{ mm}$; reel diameter = 500 mm	± 10 %		
		11 = 10.0 mm, 1 0 = 12.7 mm, 1001 diamotor = 000 mm	± 5 %		

SPECIFIC REFERENCE DATA

DESCRIPTION	VAI	LUE	
Rated AC voltage (U _{Rac})	44	0 V	
Permissible DC voltage (U _{Rdc})	100	00 V	
Tangent of loss angle:	at 1 kHz	at 10 kHz	
C ≤ 470 nF	≤ 10 x 10 ⁻⁴	≤ 20 x 10 ⁻⁴	
C > 470 nF	≤ 20 x 10 ⁻⁴	≤ 70 x 10 ⁻⁴	
Rated voltage pulse slope (dU/dt) _R at 615 Vdc Pitch = 15 mm and 7.5 mm (bent back) Pitch = 22.5 mm Pitch = 27.5 mm	250 V/μs 150 V/μs 100 V/μs		
R between leads, for C \leq 0.33 μ F at 100 V; 1 min	> 15 0	000 MΩ	
RC between leads, for C > 0.33 μ F at 100 V; 1 min	> 50	000 s	
R between leads and case; 100 V; 1 min	> 30 0	000 MΩ	
Withstanding (DC) voltage (cut off current 10 mA); rise time 100 V/s	3400 V; 1 min		
Withstanding (AC) voltage between leads and case	2380 V; 1 min		
Maximum application temperature	105 °C		

Notes
(1) For detailed tape specification refer to Packaging Information: www.vishay.com/docs/28139/packinfo.pdf
(2) SPQ = Standard Packaging Quantity

-



C - tol = 20 %

				CATALOG N	NUMBER	R BFC2 338 AN	ID PAC	KAGING	
_	DIMENSIONS		LOOSE IN BOX					TAPED	
C (µF)	wxhxl	MASS (g) ⁽¹⁾	Short leads		Long leads		reel diameter = 500 mm		
(F-)	(mm)	(9)	l _t = 3.5 ± 0.3 mm	l _t = 5.0 ± 1.0 mm	SPQ	l _t = 25.0 ± 2.0 mm	SPQ	H = 18.5 mm; P ₀ = 12.7 mm	SPQ
Pitch =	= 15.0 ± 0.4 mm; d _t = 0	.60 ± 0.0	6 mm						•
0.01 0.012			10103 10123	12103 12123		14103 14123		17103 17123	
0.015 0.018	5.0 x 11.0 x 17.5	1.0	10153 10183	12153 12183	1000	14153 14183	1000	17153 17183	1100
0.022			10223	12223		14223		17223	
0.027 0.033	6.0 x 12.0 x 17.5	1.4	10273 10333	12273 12333	1000	14273 14333	1000	17273 17333	900
	$= 15.0 \pm 0.4 \text{ mm}; d_t = 0$	0.0 ± 0.0							
0.039 0.047	7.0 x 13.5 x 17.5	1.8	10393 10473	12393 12473	750	14393 14473	500	17393 17473	800
0.056 0.068	8.5 x 15.0 x 17.5	2.4	10563 10683	12563 12683	750	14563 14683	500	17563 17683	650
0.082 0.1	10.0 x 16.5 x 17.5	3.0	10823 10104	12823 12104	500	14823 14104	450	17823 17104	600
Pitch =	22.5 ± 0.4 mm; d _t = 0	.80 ± 0.0	8 mm						
0.12 0.15	8.5 x 18.0 x 26.0	3.8	10124 10154	12124 12154	200	14124 14154	250	17124 17154	450
0.18 0.22	10.0 x 19.5 x 26.0	6.8	10184 10224	12184 12224	200	14184 14224	200	17184 17224	350
	$27.5 \pm 0.4 \text{ mm}; d_t = 0$	0.0 ± 0.0							
0.27	11.0 x 21.0 x 31.0	7.4	10274	12274	100	14274	125		
0.33	13.0 x 23.0 x 31.0	9.2	10334	12334	100	14334	125		
0.39 0.47	15.0 x 25.0 x 31.0	12.3	10394 10474	12394 12474	100	14394 14474	125		
0.56 0.68	18.0 x 28.0 x 31.0	16.1	10564 10684	12564 12684	100	14564 14684	100		
0.82 1.00	21.0 x 31.0 x 31.0	20.3	10824 10105	12824 12105	50	14824 14105	75		

BENT BACK PITCH 7.5 mm (only taped); C-tol = \pm 20 %

				CATALOG N	IUMBEF	R BFC2 338 AN	ID PAC	KAGING	
_	DIMENSIONS		LOOSE IN BOX					TAPED	
C (µF)	wxhxl	MASS (g) (2)	Sh	nort leads		Long leads	3	reel diameter = 500 mm (1)	
(μι)	(mm)	(9)	l _t = 3.5 ± 0.3 mm	l _t = 5.0 ± 1.0 mm	SPQ	l _t = 25.0 ± 2.0 mm	SPQ	H = 16.0 mm; P ₀ = 15.0 mm	SPQ
Origin	al pitch = 15.0 mm; be	nt back	pitch = 7.5 ± 0.4 r	$mm; d_t = 0.60 \pm 0$.06 mm		•		•
0.010								16103	
0.012								16123	
0.015	5.0 x 13.0 x 17.5	1.0						16153	950
0.018								16183	
0.022								16223	
0.027	C 0 × 14 0 × 17 F	1.4						16273	000
0.033	6.0 x 14.0 x 17.5	1.4						16333	800
Origin	al pitch = 15.0 mm; be	nt back	pitch = 7.5 ± 0.4 r	$nm; d_t = 0.80 \pm 0$.08 mm				
0.039	7.0 x 15.5 x 17.5	1.8						16393	700
0.047	7.0 X 15.5 X 17.5	1.0						16473	700
0.056	8.5 x 17.0 x 17.5	1.4						16563	550
0.068	0.71 X 0.71 X C.0	1.4						16683	550
0.082	10.0 x 18.5 x 17.5	3.0						16823	500
0.100	10.0 X 18.5 X 17.5	3.0						16104	300

⁽¹⁾ Weight for short lead products only

Notes
(1) Reel diameter = 356 mm is available on request
(2) Weight for short lead product only

MKP 338 1 X1

Vishay BCcomponents

Interference Suppression Film Capacitors MKP Radial Potted Type



C-tol = \pm 10 %

				CATALOG N	CATALOG NUMBER BFC2 338 AND PAC				
С	DIMENSIONS	MASS		LOOSE	IN BOX			TAPED	
μF)			Short leads		Long leads	3	reel diameter = 500 mm		
(i)	(mm)	(g) ⁽¹⁾	l _t = 3.5 ± 0.3 mm	l _t = 5.0 ± 1.0 mm	SPQ	l _t = 25.0 ± 2.0 mm	SPQ	H = 18.5 mm; P ₀ = 12.7 mm	SPQ
Pitch =	Pitch = 15.0 ± 0.4 mm; d _t = 0.60 ± 0.06 mm								
0.010			18114	18314		18514		18914	
0.012	5.0 x 11.0 x 17.5	1.0	18115	18315	1000	18515	1000	18915	1100
0.015	0.0 X 11.0 X 17.0	1.0	18116	18316	1000	18516	1000	18916	1100
0.018			18117	18317		18517		18917	
0.022	6.0 x 12.0 x 17.5	1.4	18118	18318	1000	18518	1000	18918	900
0.027			18119	18319	1000	18519	1000	18919	300
	$= 15.0 \pm 0.4 \text{ mm}; d_t = 0$	$.80 \pm 0.0$							
0.033	7.0 x 13.5 x 17.5	1.8	18121	18321	750	18521	500	18921	800
0.039	7.0 X 10.0 X 17.0	1.0	18122	18322	750	18522	300	18922	000
0.047	8.5 x 15.0 x 17.5	2.4	18123	18323	750	18523	500	18923	650
0.056	0.5 X 15.0 X 17.5	2.4	18124	18324	750	18524	500	18924	030
0.068	10.0 x 16.5 x 17.5	3.0	18125	18325	500	18525	450	18925	600
0.082			18126	18326	300	18526	430	18926	000
	$= 22.5 \pm 0.4 \text{ mm}; d_t = 0$								
0.10	7.0 x 16.5 x 26.0	2.9	18127	18327	200	18527	250	18927	550
0.12	8.5 x 18.0 x 26.0	3.8	18128	18328	200	18528	250	18928	450
0.15			18129	18329		18529		18929	
0.18	10.0 x 19.5 x 26.0	6.8	18131	18331	200	18531	200	18931	350
	$= 27.5 \pm 0.4 \text{ mm}; d_t = 0$	$.80 \pm 0.0$							
0.22	11.0 x 21.0 x 31.0	7.4	18132	18332	100	18532	125		
0.27			18133	18333		18533			
0.33	13.0 x 23.0 x 31.0	9.2	18134	18334	100	18534	125		
0.39	15.0 x 25.0 x 31.0	12.3	18135	18335	100	18535	125		
0.47	10.0 % 20.0 % 01.0	12.0	18136	18336	100	18536	120		
0.56	18.0 x 28.0 x 31.0	16.1	18137	18337	100	18537	100		
0.68			18138	18338		18538			
0.82	21.0 x 31.0 x 31.0	20.3	18139	18339	50	18539	75		

Note

BENT BACK PITCH 7.5 mm (only taped); C-tol = \pm 10 %

				CATALOG N	NUMBER	R BFC2 338 AN	ID PAC	KAGING	
С	DIMENSIONS	MASS	LOOSE IN BOX				TAPED		
(μ F)	wxhxl	(g) ⁽²⁾	Sh	Short leads		Long leads	3	reel diameter = 500 mm (1)	
(I)	(mm)	(9)	l _t = 3.5 ± 0.3 mm	l _t = 5.0 ± 1.0 mm	SPQ	l _t = 25.0 ± 2.0 mm	SPQ	H = 18.5 mm; P ₀ = 12.7 mm	SPQ
Origina	al pitch = 15.0 mm; be	nt back	pitch = 7.5 ± 0.4 r	$mm; d_t = 0.60 \pm 0$.06 mm		•		
0.010								18714	
0.012	F 0 v 10 0 v 17 F	5 1.0						18715	050
0.015	5.0 x 13.0 x 17.5							18716	950
0.018								18717	
0.022	6.0 x 14.0 x 17.5 1.4						18718	800	
0.027	0.0 X 14.0 X 17.5	1.4						18719	800
Origina	al pitch = 15.0 mm; be	nt back	pitch = 7.5 ± 0.4 r	$nm; d_t = 0.80 \pm 0$.08 mm				
0.033	7.0 x 15.5 x 17.5	1.8						18721	700
0.039	7.0 X 15.5 X 17.5	1.0						18722	700
0.047	8.5 x 17.0 x 17.5	2.4						18723	550
0.056	0.5 X 17.0 X 17.5	2.4						18724	330
0.068	10.0 x 18.5 x 17.5	3.0						18725	500
0.082	10.0 x 10.5 X 17.5	5.0						18726	300

Notes

⁽¹⁾ Weight for short lead products only

⁽¹⁾ Reel diameter = 356 mm is available on request

⁽²⁾ Weight for short lead product only



C-tol = \pm 5 %

				CATALOG NUMBER BFC2 338 AND PAC					
С	DIMENSIONS	MACC		LOOSE	IN BOX			TAPED	
μF)	wxhxl	MASS (g) (1)	Short leads		Long leads	3	reel diameter = 500 mm		
(1 /	(mm)	(3)	l _t = 3.5 ± 0.3 mm	l _t = 5.0 ± 1.0 mm	SPQ	l _t = 25.0 ± 2.0 mm	SPQ	H = 18.5 mm; P ₀ = 12.7 mm	SPQ
Pitch =	: 15.0 ± 0.4 mm; d _t = 0	.60 ± 0.0	6 mm						•
0.010			18214	18414		18614		18934	1100
0.012	5.0 x 11.0 x 17.5	1.0	18215	18415	1000	18615	1000	18935	
0.015	5.0 X 11.0 X 17.5	1.0	18216	18416	1000	18616	1000	18936	1100
0.018			18217	18417		18617		18937	
0.022	6.0 x 12.0 x 17.5	1.4	18218	18418	1000	18618	1000	18938	900
0.027	0.0 X 12.0 X 17.5	1.4	18219	18419	1000	18619	1000	18939	900
Pitch =	: 15.0 ± 0.4 mm; d _t = 0	.80 ± 0.0	8 mm						•
0.033	7.0 x 13.5 x 17.5	1.8	18221	18421	750	18621	500	18941	800
0.039	7.0 X 13.3 X 17.3	1.0	18222	18422	750	18622	500	18942	
0.047	8.5 x 15.0 x 17.5	2.4	18223	18423	750	18623	500	18943	650
0.056	0.5 X 15.0 X 17.5	2.4	18224	18424	750	18624	500	18944	630
0.068	10.0 x 16.5 x 17.5	3.0	18225	18425	500	18625	450	18945	600
0.082	10.0 X 10.5 X 17.5	3.0	18226	18426	500	18626	450	18946	600
Pitch =	$= 22.5 \pm 0.4 \text{ mm}; d_t = 0.$	80 ± 0.08	3 mm						
0.10	8.5 x 18.0 x 26.0	3.8	18227	18427	200	18627	250	18947	450
0.12	0.5 X 10.0 X 20.0	5.0	18228	18428	200	18628	230	18948	430
0.15	10.0 x 19.5 x 26.0	4.4	18229	18429	200	18629	200	18949	350
0.18	10.0 X 19.3 X 20.0	4.4	18231	18431	200	18631	200	18951	330
	$27.5 \pm 0.4 \text{ mm}; d_t = 0$	$.80 \pm 0.0$							
0.22	11.0 x 21.0 x 31.0	7.4	18232	18432	100	18632	125		
0.27	13.0 x 23.0 x 31.0	9.2	18233	18433	100	18633	125		
0.33	10.0 x 20.0 x 01.0	5.2	18234	18434	100	18634	123		
0.39	15.0 x 25.0 x 31.0	12.3	18235	18435	100	18635	125		
0.47	10.0 x 20.0 x 01.0	12.0	18236	18436	100	18636	120		
0.56	18.0 x 28.0 x 31.0	16.1	18237	18437	100	18637	100		
0.68		8.0 x 28.0 x 31.0 16.1 18238 18438	18638						
0.82	21.0 x 31.0 x 31.0	20.3	18239	18439	50	18639	75		

Note

BENT BACK PITCH (only taped); C-tol = \pm 5 %

				CATALOG NUMBER BFC2 338 AND PACKAGING									
	DIMENSIONS			LOOSE	IN BOX			TAPED reel diameter = 500 mm (1)					
C (µF)	wxhxl	MASS (g) (2)	Sh	ort leads		Long leads	3						
(μ.)	(mm)	(9)	l _t = 3.5 ± 0.3 mm	l _t = 5.0 ± 1.0 mm	SPQ	l _t = 25.0 ± 2.0 mm	SPQ	H = 16.0 mm; P ₀ = 15.0 mm	SPQ				
Origin	al pitch = 15.0 mm; be	nt back	pitch = 7.5 ± 0.4 r	$nm; d_t = 0.60 \pm 0$.06 mm								
0.010								18814					
0.012	5.0 x 13.0 x 17.5	1.0						18815	950				
0.015		1.0						18816	930				
0.018								18817					
0.022	60×140×175	1 1	1 1	1.1	4.4	1.4						18818	900
0.027	6.0 x 14.0 x 17.5	1.4				18819	800						
Origin	al pitch = 15.0 mm; be	nt back	pitch = 7.5 ± 0.4 r	$nm; d_t = 0.80 \pm 0$.08 mm								
0.033	7.0 x 15.5 x 17.5	1.8						18821	700				
0.039	7.0 X 13.3 X 17.3	1.0						18822	700				
0.047	8.5 x 17.0 x 17.5	2.4						18823	550				
0.056	0.5 X 17.0 X 17.5	2.4						18824	550				
0.068	100 × 10 5 × 17 5	2.0						18825	E00				
0.082	10.0 x 18.5 x 17.5	3.0						18826	500				

Notes

⁽¹⁾ Weight for short lead product only

⁽¹⁾ Reel diameter = 356 mm is available on request

⁽²⁾ Weight for short lead product only

Interference Suppression Film Capacitors MKP Radial Potted Type



SAFETY APPROVALS X1	VOLTAGE	VALUE	FILE NUMBERS
EN 60384-14 (ENEC) (= IEC 60384-14 ed-3)	440 Vac	10 nF to 1 μF	F1 2008060
UL1414	250 Vac	10 nF to 1 μF	E112471
UL1283	440 Vac	10 nF to 100 nF	E109565
UL1283 and (CSA-C22.2 No. 8)	440 Vac	100 nF to 1 μF	E109565
CB-Test Certificate	440 Vac	10 nF to 1 μF	F1 5256

The Enec-approval together with the CB-Certificate replace all national marks of the following countries (they have already signed the ENEC-Agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Switzerland and United Kingdom.





MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to

"Packaging Information": www.vishav.com/docs/28139/packinfo.pdf

Specific Method of Mounting to Withstand Vibration and Shock

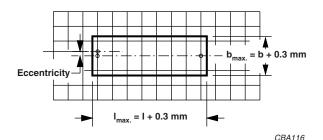
In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

- For pitches ≤ 15 mm capacitors shall be mechanically fixed by the leads
- For longer pitches the capacitors shall be mounted in the same way and the body clamped

Space Requirements on printed Circuit Board

The maximum length and width of film capacitors is shown in drawing:

- · Eccentricity as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned
- Product height with seating plane as given by "IEC 60717" as reference: h_{max.} ≤ h' + 0.3 mm



Storage Temperature

• Storage temperature: T_{stq} = - 25 to + 40 °C with RH maximum 80 % without condensation

Ratings and Characteristics Reference Conditions

Unless otherwise specified, all electrical values apply to an ambient temperature of 23 ± 1 °C, an atmospheric pressure of 86 to 106 kPa and a relative humidity of 50 ± 2 %.

For reference testing, a conditioning period shall be applied over 96 ± 4 hours by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

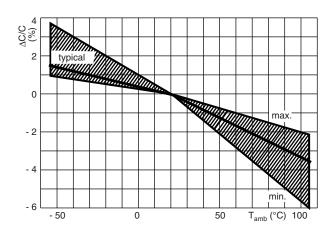
Revision: 10-Oct-08

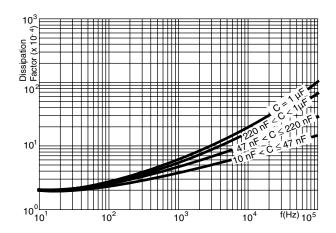
Document Number: 28116



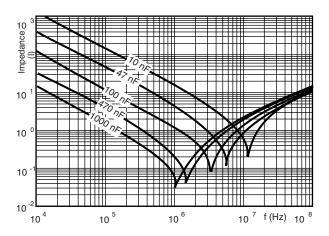
CHARACTERISTICS

Capacitance as a function of ambient temperature (typical curve) Tanget of loss angle as a function of frequency (typical curve)

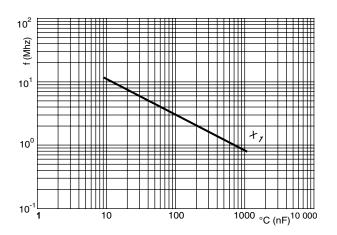




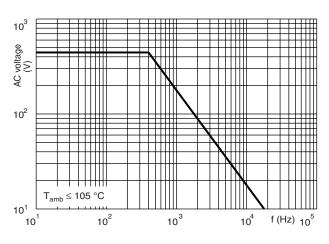
Impedance as a function of frequency (typical curve)



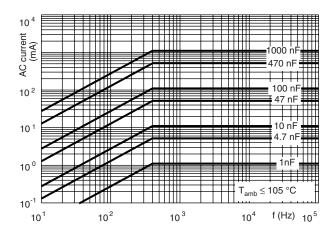
Resonant frequency as a function of capacitance (typical curve)



Max. RMS voltage as a function of frequency



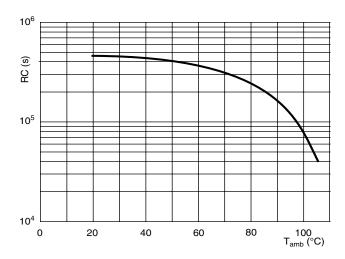
Max. RMS current as a function of frequency



Interference Suppression Film Capacitors MKP Radial Potted Type



Insulation resistance



APPLICATION NOTES

- For X1 electromagnetics interference suppression in **standard across the line applications** (50/60 Hz) with a maximum mains voltage of 440 Vac.
- For series impedance applications we refer to Application Note www.vishay.com/docs/28153/anaccaps.pdf
- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse programs must be used.
- The maximum ambient temperature must not exceed 105 °C.
- Rated voltage pulse slope:
 If the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 615 Vdc and divided by the applied voltage.

For technical questions, contact: RFI@vishay.com Document Number: 28116

Revision: 10-Oct-08



INSPECTION REQUIREMENTS

General Notes:

1. Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-14 ed-3 and Specific Reference Data."

Group C inspection requirements

SUB-	CLAUSE NUMBER FEST	CONDITIONS	PERFORMANCE REQUIREMENTS
	GROUP C1A PART OF SAMPLE OF GROUP C1		
4.1	Dimensions (detail)		As specified in chapters "General data" of this specification
	Initial measurements	Capacitance Tangent of loss angle at 10 kHz	
4.3	Robustness o terminations	Tensile: load 10 N; 10 s Bending: load 5 N; 4 x 90°	No visible damage
4.4	Resistance to soldering heat	No pre-drying Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s	
4.19	Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 ± 0.5 min Recovery time: Min. 1 h, max 2 h	
4.4.2	Final measurements	Visual examination	No visible damage Legible marking
		Capacitance	$ \Delta C/C \le 5$ % of the value measured initially
		Tangent of loss angle	Increase of tan $\delta \le 0.008$ Compared to values measured initially
		Insulation resistance	As specified in section "Insulation resistance" of this specification
	GROUP C1B PART OF SAMPLE OF GROUP C1		
	Initial measurements	Capacitance Tangent of loss angle at 10 kHz	
4.20	Solvent resistance of the marking	Isopropylalcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 ± 0.5 min	No visible damage Legible marking
4.6	Rapid change of temperature	$\theta A = -55 ^{\circ}C$ $\theta B = +105 ^{\circ}C$ 5 cycles	
		Duration t = 30 min	

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SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
4.6.1 Inspection 4.7 Vibration	Visual examination Mounting: See section "Mounting" of this specification Procedure B4 Frequency range: 10 to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s² (whichever is less severe) Total duration 6 h	No visible damage
4.7.2 Final inspection	Visual examination	No visible damage
4.9 Shock	Mounting: See section "Mounting" for more information Pulse shape: half sine Acceleration: 490 m/s² Duration of pulse: 11 ms	
4.9.2 Final measurements	Visual examination	No visible damage
	Capacitance	$ \Delta C/C \le 5$ % of the value measured initially
	Tangent of loss angle	$\begin{array}{c} \text{Increase of tan } \delta \leq 0.008 \\ \text{Compared to values measured initially} \end{array}$
	Insulation resistance	As specified in section "Insulation Resistance" of this specification
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B		
4.11 Climatic sequence		
4.11.1 Initial measurements	Capacitance Measured in 4.4.2 and 4.9.2 Tangent of loss angle: Measured initially in C1A and C1B	
4.11.2 Dry heat	Temperature: 105 °C Duration: 16 h	
4.11.3 Damp heat cyclic Test Db First cycle		
4.11.4 Cold	Temperature: - 55 °C Duration: 2 h	
4.11.5 Damp heat cyclic Test Db Remaining cycles		
4.11.6 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C \le 5$ % of the value measured in 4.11.1.
	Tangent of loss angle	Increase of tan $\delta \le 0.008$ Compared to values measured in 4.11.1.
	Voltage proof 1900 Vdc; 1 min between terminations	No permanent breakdown or flash-over
	Insulation resistance	≥ 50 % of values specified in section "Insulation resistance" of this specification

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SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C2		
4.12 Damp heat steady state	56 days, 40 °C, 90 to 95 % RH No load	
4.12.1 Initial measurements	Capacitance Tangent of loss angle at 1 kHz	
4.12.3 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C \le 5$ % of the value measured in 4.12.1.
	Tangent of loss angle	Increase of $\tan \delta \le 0.008$ Compared to values measured in 4.12.1.
	Voltage proof 1900 Vdc; 1 min between terminations	No permanent breakdown or flash-over
	Insulation resistance	≥ 50 % of values specified in section "Insulation resistance" of this specification
SUB-GROUP C3		
4.13.1 Initial measurements	Capacitance Tangent of loss angle at 10 kHz	
4.13 Impulse voltage	3 successive impulses, full wave, peak voltage: X1: 4 kV Max. 24 pulses	No self healing breakdowns or flashover
4.14 Endurance	Duration: 1000 h 1.25 x U_{Rac} at 105 °C Once in every hour the voltage is increased to 1000 V_{rms} for 0.1 s via resistor of 47 Ω ± 5 %	
4.14.7 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	ΔC/C ≤ 10 % compared to values measured in 4.13.1.
	Tangent of loss angle	Increase of tan $\delta \le 0.008$ Compared to values measured in 4.13.1.
	Voltage proof 1900 Vdc; 1 min between terminations 2380 Vac; 1 min between terminations and case.	No permanent breakdown or flash-over
	Insulation resistance	≥ 50 % of values specified in section "Insulation resistance" of this specification
SUB-GROUP C4		
4.15 Charge and discharge	10 000 cycles	
	Charged to 615 Vdc	
	Discharge resistance:	
	$R = \frac{616 \text{ Vdc}}{1.5 \text{ x C (dU/dt)}}$	
4.15.1 Initial measurements	Capacitance Tangent of loss angle at 10 kHz	

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SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
4.15.3 Final measurements	Capacitance	$ \Delta C/C \le 10$ % compared to values measured in 4.15.1.
	Tangent of loss angle	Increase of tan $\delta \le 0.008$ Compared to values measured in 4.15.1.
	Insulation resistance	≥ 50 % of values specified in section "Insulation resistance" of this specification
SUB-GROUP C5		
4.16 Radio frequency characteristic	Resonance frequency	≥ 0.9 times value as specified in section "Resonant frequency" of this specification
SUB-GROUP C6		
4.17 Passive flammability Class B	Bore of gas jet: \varnothing 0.5 mm Fuel: Butane Test duration for actual volume V in mm³: $V \le 250$: 10 s $250 < V \le 500$: 20 s $500 < V \le 1750$: 30 s V > 1750: 60 s One flame application	After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.
SUB-GROUP C7		
4.18 Active flammability	20 cycles of 4 kV discharges on the test capacitor connected to U _{Rac}	The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required.



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